



MAYO CLINIC



# Growth, Managing Costs and Reducing Carbon at Mayo Clinic by Leveraging DERs

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# Purpose

- **Why did Mayo Clinic pursue this DER Evaluation?**
  - **Cost Reduction**
  - **Growth**
  - **Sustainability**
  - **Resiliency**

# Process

- **Established Priorities**
  - Cost Savings
  - Carbon Reduction
  - Reliability & Resilience
- **Established Financial Assumptions**
  - ***As a Non-Profit, Mayo Clinic can NOT take advantage of Federal Tax-based Incentives; i.e.***
    - *Investment Tax Credit (ITC)*
    - *Modified Accelerated Cost Recovery System (MACRS) with Bonus Depreciation*
  - Discount Rate = 7.5%
  - Utility Cost Escalator = 2.0% annually
  - Project Life = 20 years

# Process

- **Data Gathering**

- Rates, Invoices, Contracts for *Electricity, Natural Gas, Steam*
- Utility Supplied Electric Interval Data
- Hourly Onsite Generated Power
- Daily Nat Gas Consumption
- Hourly Steam Production for Downtown Campus
- Daily Steam Production for St. Mary's Hospital Campus

# Process

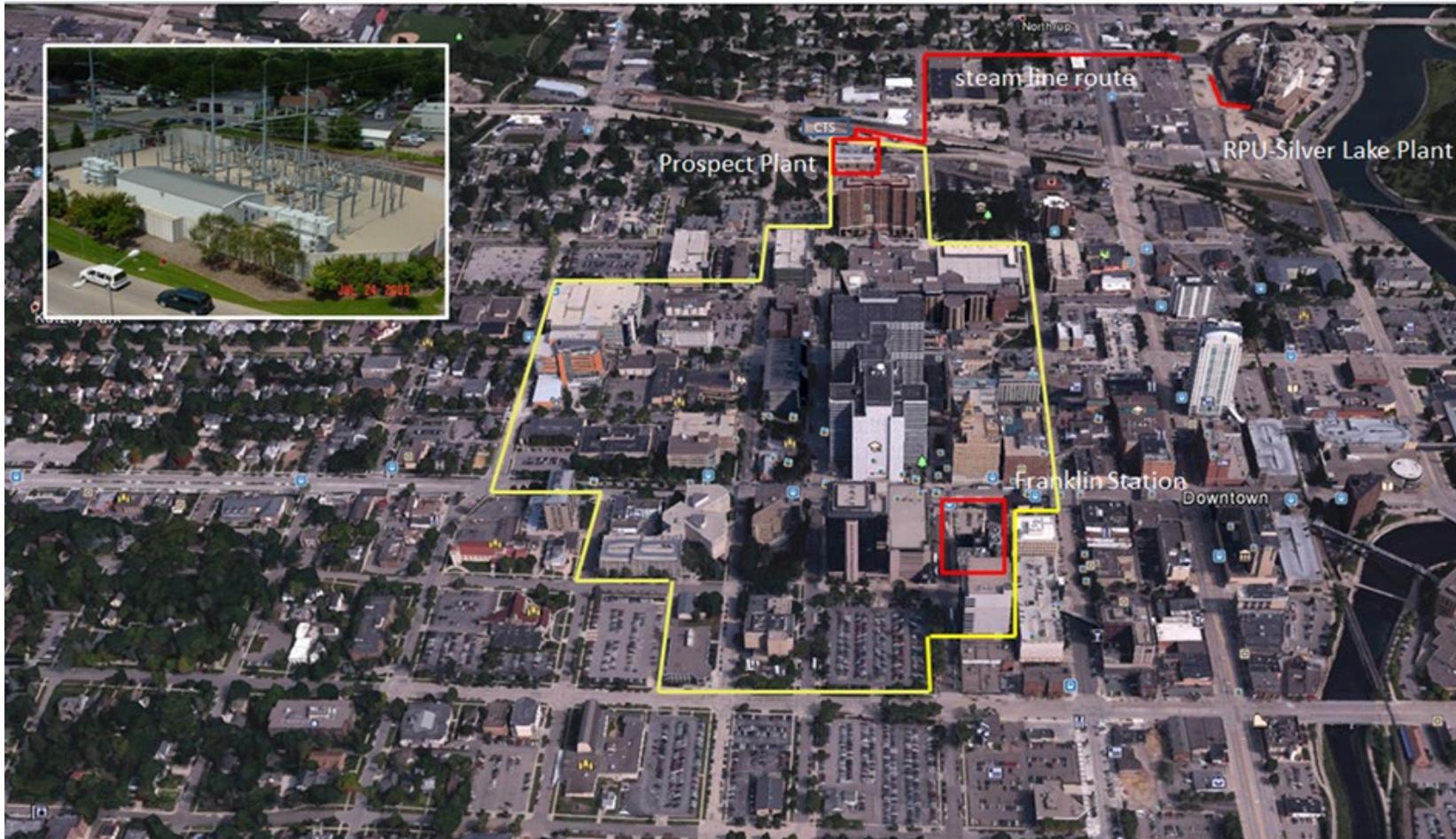
- **Dealing with Complexities**
  - **Data Integrity**
    - Some data provided hourly
    - Some data provided daily
    - Matching Metered data (hourly and daily) to Invoice data (electric, natural gas, steam)
  - **Current System Understanding**
    - Boilers, HRSG, Purchased Steam
    - Gas Turbines, Steam Turbines
    - Only Evaluate Current Boiler Steam & Associated NG for Displacing with new CHP
      - *Do NOT use Current **GT Gas** and **HRSG Steam***
  - **Downtown & St. Mary's Campuses tied electrically but separate thermally**
  - **Satellite Campuses**
    - Scope Creep – Identifying and Limiting which facilities to include
  - **Limited Rooftop or Land for BTM Solar**
  - **Check for Nat Gas Supply Constraints** – *Found no concerns for these facilities*

# Process

- **Establish Current State**
  - **Electric Loop Connects Downtown and St. Mary's Campuses**
  - **Downtown Campus** (*includes Franklin Heating Station & Prospect Utility Plant*):
    - Four (4) Steam Boilers with Steam Turbine-Generators
    - Emergency Diesel Backup Generators (7 x 2.4 MW)
  - **St. Mary's Campus:**
    - One (1) Combustion Turbine with HRSG
    - One (1) Steam Turbine-Generator
    - Three (3) Boilers for additional steam
    - Emergency Diesel Backup Generators (3 x 2.5 MW)

# Process

- Establish Current State: Downtown Campus Aerial View



# Process

- Establish Current State: St. Mary's Hospital Campus Aerial View



# Process

- Established Current State: Electric Supply

	Downtown Campus		St. Mary's Campus		COMBINED			
	ENERGY (MWh)	MAX (MW)	ENERGY (MWh)	MAX (MW)	ENERGY (MWh)	Sum of MAX (MW)	Coincident MAX (MW)	Diversity Factor
<b>TOTAL CAMPUS LOAD</b>								
<b>Annual Total:</b>	<b>163,440</b>	<b>31.7</b>	<b>67,630</b>	<b>14.6</b>	<b>231,070</b>	<b>46.2</b>	<b>44.2</b>	<b>96%</b>
<i>Mo/Hrly Avg:</i>	<i>13,620</i>	<i>18.7</i>	<i>5,640</i>	<i>7.7</i>	<i>19,260</i>	<i>26.4</i>		
<b>PURCHASED POWER</b>								
<b>Annual Total:</b>	<b>96,420</b>	<b>23.4</b>	<b>9,990</b>	<b>8.4</b>	<b>106,410</b>	<b>29.0</b>	<b>26.6</b>	<b>92%</b>
<i>Mo/Hrly Avg:</i>	<i>8,040</i>	<i>11.0</i>	<i>830</i>	<i>1.1</i>	<i>8,870</i>	<i>12.1</i>		
	59.0%		14.8%		46.1%			
<b>GENERATED POWER</b>								
<b>Annual Total:</b>	<b>67,020</b>	<b>13.4</b>	<b>57,640</b>	<b>11.3</b>	<b>124,660</b>	<b>24.1</b>	<b>22.4</b>	<b>93%</b>
<i>Mo/Hrly Avg:</i>	<i>5,590</i>	<i>7.7</i>	<i>4,800</i>	<i>6.6</i>	<i>10,390</i>	<i>14.2</i>		
	41.0%		85.2%		53.9%			

# Process

- Established Current State: Steam Supply

	Downtown Campus		St. Mary's Campus		COMBINED	
	STEAM (kp)	MAX (kpph)	STEAM (kp)	MAX (kpph)	STEAM (kp)	MAX (kpph)
<b>TOTAL CAMPUS STEAM</b>						
<b>Annual Total:</b>	<b>1,402,280</b>	<b>280</b>	<b>517,760</b>	<b>100</b>	<b>1,920,040</b>	<b>350</b>
<i>Mo/Hrly Avg:</i>	<i>116,900</i>	<i>160</i>	<i>43,100</i>	<i>60</i>	<i>160,000</i>	<i>220</i>
<b>PURCHASED STEAM</b>						
<b>Annual Total:</b>	<b>291,870</b>	<b>120</b>	-	-	<b>291,870</b>	<b>120</b>
<i>Mo/Hrly Avg:</i>	<i>24,300</i>	<i>30</i>	-	<i>0</i>	<i>24,300</i>	<i>30</i>
	20.8%		0.0%		15.2%	
<b>GENERATED STEAM</b>						
<b>Annual Total:</b>	<b>1,110,400</b>	<b>210</b>	<b>517,760</b>	<b>100</b>	<b>1,628,160</b>	<b>300</b>
<i>Mo/Hrly Avg:</i>	<i>92,500</i>	<i>130</i>	<i>43,100</i>	<i>60</i>	<i>135,700</i>	<i>190</i>
	79.2%		100.0%		84.8%	

# Process

- **Established Current State: Satellite Facilities**
  - **Which to include in Evaluation – No Existing DERs**
    - Mayo Support Center
    - Mayo Inventory Center
    - Superior Drive Support Center
    - 41st St. NW
    - Marvin Building
    - 3939 Warehouse
  - ***Numerous additional facilities were not included in this evaluation***

# Process

- **Modeled Energy Rates**
  - **Electric** Distribution and Supply from Rochester Public Utilities (**RPU**)
  - **Natural Gas Distribution** from Minnesota Energy Resources Corp (**MERC**)
  - **Natural Gas Transportation** from Northern Natural Gas (**NNG**)
  - **Natural Gas Supply** from multiple vendors
  - **Steam Supply** (*partial*) from **RPU** (*through 2025*)
- **Utilized HOMER Grid software**
  - 100's of iterative scenarios run
  - Optimized Results based on Net Present Cost (NPC)
    - Combined DERs
    - Individual DERs

# Process

- **Potential DER Solutions Evaluated**
  - **Solar Generation**
    - Solar Photovoltaic (PV) System
  - **Peak Shaving Generator**
    - Reciprocating Engine System
  - **Combined Heat and Power (CHP)**
    - Combustion Turbine System
  - **Battery Storage System**
    - Lithium Ion Battery considered as at present that is the most widely used solution to provide energy storage
  - **Wind Generation**
    - Wind Turbine System

# Results

## • Findings & Recommendations: Downtown & St. Mary's Campuses

- New DERs Optimized on Net Present Cost (NPC)
  - 11 MW of additional Combined Heat & Power (CHP)
  - 2 MW of Solar Photovoltaic (Solar PV)
  - 3 MWh of Battery Storage
- Projected Financial Performance
  - 20 Year NPC Reduction = \$22 million
  - Annual Operating Cost Savings = \$4.5 million
  - Annual CO<sub>2</sub>e Emissions Reduction = 31,460 metric tons
  - Capital Investment = \$32 million
  - Simple Payback = 5.3 years
  - 20 Year ROI = 9.1%
  - 20 Year IRR = 13.4%

*Recall: These results assume Mayo Clinic, as a Non-Profit, can NOT take advantage of Tax-based incentives; i.e. ITC, MACRS with Bonus Depreciation*

# Results

## • Alternative Findings & Recommendations: Downtown & St. Mary's Campuses

Case	Solar PV (kW)	CHP (kW)	Battery Storage (kWh)	Net Present Cost (\$)	Operating Cost (\$/yr)	Initial Capital Cost (\$)	Fuel cost (\$/yr)	CO <sup>2</sup> e Emissions (tonne/yr)	CO <sup>2</sup> e Emissions Reduction (tonne/yr)	CO <sup>2</sup> e Emissions Reduction (%)	Return on Investment (%)	Internal Rate of Return (%)	Simple Payback (yr)	Utility Bill Savings (\$/yr)
Base Case	-	-	-	\$ 232,370,200	\$19,270,970	\$ -	\$ 7,360,062	169,123	-	-	-	-	-	-
Top 3 NPC	2,000	11,000	3,000	\$ 210,265,200	\$14,783,930	\$32,000,000	\$ 8,567,900	137,661	31,462	18.6%	9.1%	13.4%	5.26	\$ 8,283,308
	-	11,000	3,000	\$ 211,393,200	\$15,126,280	\$29,000,000	\$ 8,576,406	138,969	30,153	17.8%	9.3%	13.9%	5.04	\$ 7,963,876
	2,000	11,000	-	\$ 211,762,700	\$15,032,520	\$30,500,000	\$ 8,568,386	137,644	31,479	18.6%	8.9%	13.3%	5.26	\$ 7,978,001
Solar PV Only	2,000	-	-	\$ 231,092,600	\$18,916,220	\$ 3,000,000	\$ 7,360,062	167,587	1,535	0.9%	7.2%	9.8%	8.89	\$ 340,346
	1,500	-	-	\$ 231,362,600	\$19,000,820	\$ 2,250,000	\$ 7,360,062	167,971	1,152	0.7%	7.4%	10.0%	8.75	\$ 259,354
	500	-	-	\$ 232,003,100	\$19,178,330	\$ 750,000	\$ 7,360,062	168,738	384	0.2%	7.8%	10.4%	8.49	\$ 89,041
CHP Only	-	11,000	-	\$ 212,730,800	\$15,361,600	\$27,500,000	\$ 8,576,841	138,954	30,169	17.8%	9.2%	13.8%	5.01	\$ 7,671,415
	-	10,000	-	\$ 212,872,600	\$15,580,690	\$25,000,000	\$ 8,504,064	140,684	28,439	16.8%	9.8%	14.5%	4.87	\$ 7,148,822
	-	12,000	-	\$ 213,000,500	\$15,176,640	\$30,000,000	\$ 8,640,925	137,492	31,631	18.7%	8.6%	13.1%	5.15	\$ 8,151,848
Battery Storage Only	-	-	3,000	\$ 231,044,700	\$19,036,650	\$ 1,500,000	\$ 7,360,062	169,127	(5)	0.0%	10.8%	15.2%	5.73	\$ 291,896
	-	-	4,000	\$ 231,124,900	\$19,001,840	\$ 2,000,000	\$ 7,360,062	169,130	(7)	0.0%	8.6%	12.5%	6.54	\$ 345,899
	-	-	5,000	\$ 231,316,700	\$18,976,270	\$ 2,500,000	\$ 7,360,062	169,132	(9)	0.0%	7.0%	10.3%	7.34	\$ 390,655

# Results

- **Findings & Recommendations: Satellite Facilities**

- New DERs Optimized on Net Present Cost (NPC)
  - 2.1 MW of Solar Photovoltaic (Solar PV)
  - 1.0 MW NG Recip Engine
  - 2.0 MWh of Battery Storage
- Projected Financial Performance
  - 20 Year NPC Reduction = \$1.8 million
  - Annual Operating Cost Savings = \$500,000
  - Annual CO<sub>2</sub>e Emissions Reduction = 1,640 metric tons
  - Capital Investment = \$4.25 million
  - Simple Payback = 8.9 years
  - 20 Year ROI = 7.2%
  - 20 Year IRR = 9.8%

***Recall:** These results assume Mayo Clinic, as a Non-Profit, can NOT take advantage of Tax-based incentives; i.e. ITC, MACRS with Bonus Depreciation*

# Results

## • Alternative Findings & Recommendations: Satellite Facilities

Case	Solar PV (kW)	Wind Turbine (kW)	NG Recip (kW)	Battery Storage (kWh)	Net Present Cost (\$)	Operating Cost (\$/yr)	Initial Capital Cost (\$)	Fuel cost (\$/yr)	CO <sub>2</sub> e Emissions (tonne/yr)	CO <sub>2</sub> e Emissions Reduction (tonne/yr)	CO <sub>2</sub> e Emissions Reduction (%)	Return on Investment (%)	Internal Rate of Return (%)	Simple Payback (yr)	Utility Bill Savings (\$/yr)
Base Case	-	-	-	-	\$42,237,770	\$ 3,502,872	-	-	19,152	-	-	-	-	-	-
Top 3 NPC	2,100	-	1,000	2,000	\$40,457,460	\$ 3,002,765	\$ 4,250,000	\$ 37,083	17,513	1,639	8.6%	7.2%	9.8%	8.9	\$ 528,879
	2,100	-	1,000	-	\$40,556,220	\$ 3,019,249	\$ 4,150,000	\$ 47,267	17,496	1,656	8.6%	7.0%	9.6%	9.0	\$ 520,778
	-	-	1,500	2,000	\$41,000,750	\$ 3,267,592	\$ 1,600,000	\$ 55,092	19,106	45	0.2%	10.1%	13.2%	7.0	\$ 295,992
Solar PV Only	2,100	-	-	-	\$41,552,280	\$ 3,184,786	\$ 3,150,000	\$ -	17,540	1,612	8.4%	5.5%	7.7%	10.5	\$ 302,960
	2,000	-	-	-	\$41,553,180	\$ 3,197,301	\$ 3,000,000	\$ -	17,617	1,535	8.0%	5.6%	7.8%	10.4	\$ 291,165
	1,800	-	-	-	\$41,554,990	\$ 3,222,330	\$ 2,700,000	\$ -	17,770	1,381	7.2%	5.8%	8.1%	10.2	\$ 267,576
Wind Turbine Only	-	750	-	-	\$42,926,640	\$ 3,435,604	\$ 1,500,000	\$ -	18,626	526	2.7%	-0.5%	-	-	\$ 82,269
	-	1,000	-	-	\$43,179,830	\$ 3,415,134	\$ 2,000,000	\$ -	18,451	701	3.7%	-0.6%	-	-	\$ 107,738
	-	1,250	-	-	\$43,447,380	\$ 3,395,857	\$ 2,500,000	\$ -	18,276	876	4.6%	-0.7%	-	-	\$ 132,015
NG Recip Only	-	-	1,500	-	\$41,092,910	\$ 3,283,528	\$ 1,500,000	\$ 63,752	19,092	60	0.3%	10.0%	13.1%	7.1	\$ 286,568
	-	-	1,250	-	\$41,115,650	\$ 3,306,147	\$ 1,250,000	\$ 40,020	19,114	37	0.2%	11.4%	14.1%	6.8	\$ 232,215
	-	-	1,750	-	\$41,201,680	\$ 3,271,815	\$ 1,750,000	\$ 84,483	19,073	79	0.4%	8.4%	11.6%	7.8	\$ 325,315
Battery Storage Only	-	-	-	200	\$42,131,540	\$ 3,485,769	\$ 100,000	\$ -	19,152	(0)	0.0%	12.3%	17.0%	5.3	\$ 20,942
	-	-	-	300	\$42,135,690	\$ 3,481,967	\$ 150,000	\$ -	19,152	(0)	0.0%	9.1%	13.1%	6.3	\$ 26,663
	-	-	-	400	\$42,154,660	\$ 3,479,393	\$ 200,000	\$ -	19,152	(1)	0.0%	6.9%	10.2%	7.4	\$ 31,156

# Satisfaction

- **What did Mayo Clinic get from the Evaluation?**
  - Confirmation?
  - Direction?
  - Alternatives?

# Satisfaction

- **Lessons Learned**

- **Data Gathering**

- The most time consuming part of the process
    - Introduces the most inaccuracies and errors – ***must correlate to invoiced cost and usage***
    - Different data sources often come in different formats – ***must translate to a single format for modeling***
      - *e.g., utility electric interval data typically 15 or 30 minute; other metered data may be hourly or daily, etc.*

- **Modeling**

- HOMER Grid has advantages but any “off the shelf” tool requires some customization or “trickery”
    - I still like to run my own Excel based templates to confirm some data and results, and to present as I like

- **Clarifications**

- Iterative communication with your client to ensure accuracies
      - *Current System*
      - *Data*
      - *Future Planning*

# Satisfaction

- **Follow-up / Next Steps**
  - *What Does Mayo Clinic plan to do with these results?*
    - Short-term
    - Long-term

# Satisfaction

- **The Future – Changing World Creating New Opportunities & Risks**
  - **RPU Renewable Energy Goals**
    - 100% Renewable by 2030
  - **Changing Market Cost of Power and Nat Gas**
  - **Technology Changes**
    - Declining Costs for Solar, Battery Storage, Other Storage
  - **Regulatory Changes**
  - **Potential Price on Carbon**

# Thank you!!

**For further discussion, please contact:**

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